System Based Ship Design for Fast Ferry

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Abstract-Design is a complex process where creativity and analytical skills are needed for success. At present, the development of design methods has moved towards field practice rather than theory. The main objective of this research is to determine the design of fast ferry to transport passengers from Sorong to other coastal areas in West Papua. The method used in this fast ferry design is the System Based Ship Design (SBSD) method which uses a strategy to reduce the number of loops to find the best concept by giving greater emphasis to the analysis of functions. The design study begins with a mission statement and establishes the main function requirements. Then find the area and volume needed on each deck that is determined by using life size experiment and model test experiment to determine the initial main dimensions. Then, alternatives to be evaluated against the relevant framework conditions. The results of this study is catamaran fast ferry design with a load capacity of 100 passengers and has a speed of 40 knots. It has main dimensions of length of 40,387 m, breadth of 11.02 meters, and draft of 1.5 meters. It is propelled by water jet propulsion and aluminium material applied.

Keywords—Fast Ferry, Life Size Experiment, Model Test Experiment, System Based Ship Design.

I. INTRODUCTION

WEST Papua is a Indonesia province which is located on the west end of Papua Island. The densely populated areas and economic centers of West Papua are generally located in coastal areas. West Papua's most dominant economy is in the tourism sector such as Raja Ampat National Park and mining companies which are scattered around Sorong City and in the Bintuni Bay area. These mining companies are multinational companies that employ thousands of employees from all over the world. For interregional transportation, the main transportation uses air and land vehicles. However, to go to other areas which are located quite far away, you have to use small planes and helicopters which are more expensive. While for land routes, it will require a much longer time due to difficult terrain.

In other parts of the world, transportation of catamaran fast ferry has been widely used to boost economic growth in a region such as Australia's Great Barrier Reef, Scandinavia, Batam-Singapore crossing [1], and Hongkong-Macau-China [2]. The use of fast ferries in Batam-Singapore, and Hong Kong-Macau-China has a characteristic that is the traffic in the waters of this area is very crowded which indicates the center of a developing economy that requires good means of transportation. Other uses of catamaran fast ferries, like on Australia's Great Barrier Reef, are used as a means of tourism, and Scandinavia for offshore exploration. It distinctive



Figure 1. West Papua.



Figure 2. Catamaran in Hong-Kong.

feature is the traffic in the quiet waters of this area, because there are economic activities in an area which will require transportation facilities that can support these economic activities. Catamaran fast ferries used at these sites are designed by large aluminum catamaran vendors such as Incat, Damen or Austal. West Papua can see at Figure 1.

Based on the current condition of West Papua, a suitable transportation facility used to transport passengers from Sorong City to other coastal locations, but can reduce travel costs and cut travel time, is fast ferry. The advantages offered by the use of fast ferry compared to airplanes are cheaper travel costs with relatively the same or more cargo, and can reach directly to coastal residential areas only by approaching the waters of the area. In addition, the advantages offered by the use of fast ferr compared to land vehicles are faster times with relatively the same or more loads.

The advantages of using this fast catamaran ferry can be achieved if the ship has a good design. Design is a complex process in which creativity and analytical skills are needed for success. In this research, the method used is System Based Ship Design (SBSD) where this method uses an approach by

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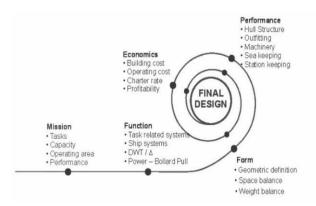


Figure 4. Design spiral describing the SBSD process.

Table 2.					
	First rou	Ind elimination			
Sub Function	Item	Elimination Reasons			
Material	Wood	Not efficient			
Propulsion	Screen	Unpredictable and dangerous weather			
	Paddle	Inefficient and dangerous			
Resource	Human	Not efficient			
Gas fuel There is no technical support an under development in Indonesia					
Full control	Autonomous	Hazardous environment and low technical support on site			

Table 3.

Second round elimination					
Sub Function	Item	Elimination Reasons			
Material	Fiberglass	Highly flammable and does not last long			
Hull	Barge	Poor hydrodynamic performance			
Propulsion	Outboard motor (propeller)	Not suitable for fast ferry with speeds above 25 knots			
Resource	Solar	Low efficiency and low on site technical support			
Full control	Remote control	Hazardous environment and low technical support on site			

reducing the number of loops needed to find the right concept [3]. Catamaran in Hong-Kong can see at Figure 2.

II. METHOD

The presence of computers that have entered the world of design is becoming increasingly important as a tool for design. Levander and Erikstad [4] present a new method for ship design, the System Based Ship Design (SBSD) method which uses a strategic approach by reducing the number of loops and using bottom-up in estimating volume requirements before each drawing will be sketched . The output of the SBSD approach is a volume list, which is then combined with some data based on experience as well as some key values and important values such as the hull form. Illustration shown in Figure 4.

System-based ship design (SBSD) research previously conducted by Vestbøstad [5]. This research explains how the System Based Ship Design approach can support an efficient and innovative ship design process. This research will explore how the SBSD approach can be used in the Offshore Vessels design process, and consider how a simplified SBSD approach can support the design process of a new building by making a real concrete discussion for salespeople, designers, and clients at an early stage. The output of the SBSD

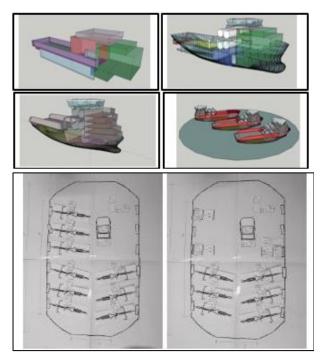


Figure 3. Example of estimated volume requirements on SBSD and SBSD life size tests.

	Table 1.
Third	round eliminati

Third round elimination						
Sub	Item Elimination Reasons					
Function						
Hull	Steel	The weight and corrosion rate is				
		faster than aluminum				
Material	Fiberglass	Easy to burn and shorter life than metal				
Propulsion	Inboard	Not suitable for fast ferry with				
	motor	speeds above 25 knots				
	(propeller)					
Resource	Battery	Expensive middle age and low				
		technical support				

approach in this study is a list of the volumes needed for new buildings and the weight of each volume. The results of this study are shown inFigure 3 (a).

Other research on System Based Ship Design (SBSD) has also been conducted previously by Havdal, Torjussen, and Larssen [6]. This research also discusses the concepts for functional requirements set out from the main objectives and discussed through brainstorming sessions. The information needed will be collected to evaluate the feasibility of the concept. Evaluation will be needed after further development to limit the work to one design. Several iterations may be needed where each iteration will improve the design in accordance with the ongoing evaluation. The process of determining the main size used is to use the method of life size experiment and model size experiment, namely by way of trial and error in the arrangement of the room based on the area and volume of the load to be carried. After the main dimensions are obtained, a line plan and general plan drawing will be made. Then proceed with providing detailed information about hull design and equipment management on board.

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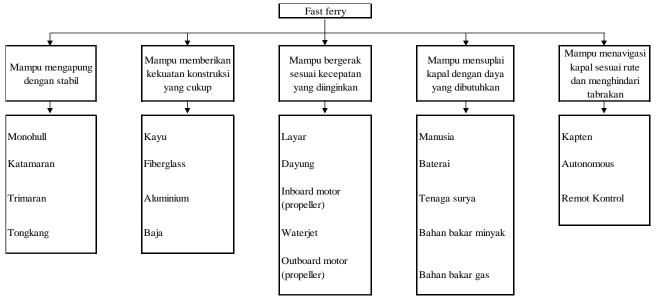


Figure 5. The initial concept of the general function of ship.

Table 4.						
Existing vessel data from Damen, Incat and Austal Shipyards						

lo	Main Particular	Damen Se	ries			Austal Ser	ies		Incat
1	Ship Name	Fast Ferry 36.09	Fast Ferry 4009	Fast Ferry 4010	Fast Ferry 4212	Austal 35	Austal 41	Austal 45	Hull 090
	Principal Dimension								
2	Overall Length	36.2	40.2	40	42.2	35.2	41.2	45.24	36.6
2	Breadth	9.9	9.9	10.7	11.6	7	10.9	12.3	9.9
	Deaught	1.6	1.6	1.5	1.5	1.2	2	2	1.8
3	Person On board	394	450	450	450	150	413	452	409
	Service Speed (knots)	20-25	20-25	27-38	30-40	27-36	28-37.5	30-38	28
4	Max Speed (Knots)	25	25	38	40	36	37.5	38	32
Ŧ	Sea Time to take 210 Nm (Hr)	8.4	8.4	5.53	5.25	5.83	5.6	5.53	7.5
	Machinery								
5	Propelling Type	Diesel	Diesel	Diesel	Diesel	Diesel	Diesel	Diesel	Diesel
	Number of Engine	2	2	2	4	3	4	4	2
5	Engine Power (kW)	1081	1081	2880	1440	1080	1440	2000	1029
	Total Power (kW)	2162	2162	5760	5760	3240	5760	8000	2058
	Total Power (HP)	2899	2899	7724	7724	4345	7724	10728	2759
	Fuel Oil M/E FOC for max. speed per engine	234	240	214	206	208	206	226	200
	(gr/kW Hr) FO Consumption for	4	4	7	6	4	7	10	3
6	Main Engine (Ton)	4	+	/	0	+	/	10	5
0	FO Consumption for Main Engine (Litre)	4,802	4,925	7,697	7,039	4,442	7,508	11,29	3,488
	Fuel Oil Price per Litre (Rp)	15,67	15,67	15,67	15,67	15,67	15,67	15,67	15,67
	Total Fuel Cost per	75.244.812	77.174.166	120.613.989	110.299.802	69.606.671	117.653.122	176.913.042	54.659.08

A. Mission Statement and Main Function Requirements

In this study, the SBSD approach begins with a mission statement for fast ferry. This statement is the basis for defining relevant ship functions. The main mission in this research is to design a standard fast ferry to transport passengers for waters in the area of West Papua.

The fast ferry that will be designed primarily to accommodate mining company employees and tourists in the West Papua area must have convenient facilities. This is determined so as not to disrupt the existing economic sector of sea transportation, as well as to target high-class passengers who need fast and convenient sea transportation at affordable costs. This mission reflects what is the focus of the design process and what aspects are a mandatory part of the outcome. Then the main function is determined based on the mission statement for the fast ferry. After the main function is set, the concepts that make it possible to fulfill the main function are considered. The main function requirements for fast ferry are as follows.

- 1) Able to provide high level of passenger comfort
- 2) Able to carry a minimum of 100 passengers
- 3) Able to reach a maximum speed of 40 knots
- 4) Able to transport all types of pedestrians including wheelchair users,

Once established, the main functional requirements are further analyzed in functional analysis [4] and further

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Subfunction	1	2	3	4
Hull	Monohull	Catamaran	Trimaran	Barge
Material	Fiberglass	Aluminium	Steel	
Propulsion	Inboard motor (propeller)	Waterjet	Outboard motor (propeller)	
Source	Battery	Sølar cell	Fuel oil	
Control	Captain	Remote control		

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Source	Battery	Solar cell	Fuel oil	
Control	Captain	Remote control		

(c) Third round

Figure 6. The concepts of elimination of the first round (a), second (b), and third (c) in morphological combination.

converted into input data relevant to the design process. The input thus consists of requests and preferences for ship operations, based on functional requirements. Next is to determine the required vessel capacity. This is achieved by applying input in parametric exploration that will form the main dimensions while meeting capacity requirements. After the main dimensions are determined. It is possible to carry out this process on more than one design simultaneously. In this way, various alternatives can be compared at a more detailed level than when using a traditional design spiral.

B. General Functions of Ship

The mission statement for this study was used as a basis for determining the sub-function. Basically, the ship has some general functions that must be owned. From these general functions then proceed with brainstorming sessions to make

Remaining concept of function requirements after elimination 3								
Hull	Material	Propulsion	Resource	Control				
Monohull	Aluminum	Waterjet	BBM	Captain				
Catamaran	Aluminum	Waterjet	BBM	Captain				
		Table 6.						
	Alternativ	e ranking of hu	ll shape					
Comparison	Criteria	Maximum weight	Monohull	Catamaran				
Load Capacity								
- Deck area		7.5	6	7.5				
- volume		1.5	1.5	0				
Passenger Com	fort							
- Motion (MSI)	1	10	8	4				
- noise and vibration		2.5	2.5	1				
Operational Ab	ility							
- maneuver		10	8	10				
- Doking		7.5	3.33	6.67				
- Course keepin	ıg	10	4	8				
- Speed loss due	e to sea	10	6.7	5.3				
state		10	0.7	5.5				
Safety								
- Trim		0	0	0				
- Intact stability	1	0	0	0				
- Damage stabil	lity	0	0	0				
Other attributes	Other attributes							
 aesthetics 		10	10	10				
- Machinery rec	lundancy	10	5	10				
Total Weight		79	55.03	63.47				
Percentage		100%	69.66%	80.34%				

Table 5

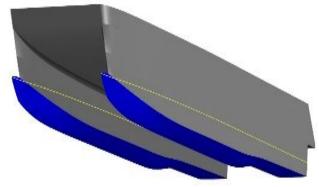


Figure 7. Perspective view of hull.

variations of each possible definition of concepts that meet these functional requirements. The results of this session are illustrated in Figure 5.

In this study, the concept will be evaluated in three screening. First, concepts that are deemed unacceptable or unworthy are eliminated before further evaluation. Then, the remaining concepts are then compared based on qualitative values and feasibility considerations. Finally, the initial design concept is determined based on the remaining concepts.

C. Existing Vessels as Main Reference

After the mission and main functions are set, then look for data on various types of existing fast ferry and choose 1 fast ferry that will be used as the main reference for the hull shape and initial size of this fast ferry study. The fast ferry data that is summarized can be seen inTable 4. Based on the fast ferry data that has been collected, Damen Fast Ferry 4212, Incat Hull 090, and Austal 45 are fast ferry designs that can meet the main function requirements. However, in terms of fuel

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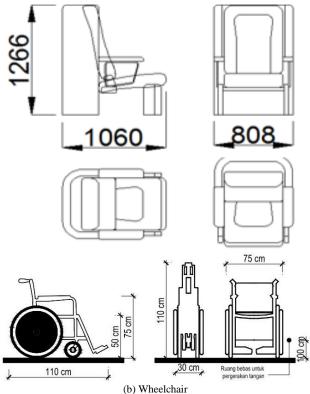


Figure 8. Passangers seat (a) and Passangers seat (b).

costs, Damen Fast Ferry 4212 has lower fuel costs compared to Austal 45. Even though Damen Fast Ferry 4212 and Austal 45 can carry the same number of passengers, Damen Fast Ferry 4212 can sail at speeds higher than Austal and results in lower fuel consumption costs. This shows that Damen Fast Ferry 4212 has a better hull shape than Austal 45.

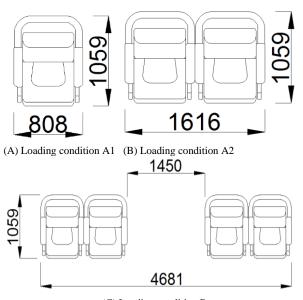
Therefore, Damen Fast Ferry 4212 is used as an aircraft carrier or the main reference for designing fast ferry.

III. RESULT AND DISCUSSION

A. Analysis of Function Requirements

In this study, the concept will be evaluated in three screening. First, concepts that are deemed unacceptable or unworthy are eliminated before further evaluation. Then, the remaining concepts are then compared based on qualitative values and feasibility considerations. Finally, the initial design concept is determined based on the remaining concepts. Initial design concept can be seen at Figure 6.

The reasons for screening each concept can be seen in Table 2 for the screening of the first round, Table 3 for the



(C) Loading condition B Figure 9. Loading condition A and B.

Table 7.					
	Loa	ding conditions			
Label	Loading Conditions	Information			
А	Space per person	 1 chair with people 2 chairs with 2 people			
В	Person per column	- 4 seats in 1 column with access in the middle			
С	People per row and column	- 16 seats in 1 row and column with access in the middle			
D	People per row and column	- 100 seats			

screening of the second round, Table 1 for the screening of the third round, and Table 5 for the results of the concept that remaining.

B. Determination of the Hull Shape

The selection of the hull form is based on the ranking method as in the investigation conducted by Thomas [5]. Because the object of research in this report is fast ferry with a different operational profile, not all arguments are relevant to this study and the results cannot be used directly. In addition, "On the Great Trimaran-Catamaran Debate" by the Doctor [6] and input from Sven OleM. Nicolaysen was used to support this evaluation. The results of the assessment can be seen in Table 6.

After all concepts are evaluated, the score is then concluded and compared with the maximum score determined by the criteria weights. The results of this weighting show that catamaran is the best concept with a score of 80.34% against 69.66% monohull. Therefore it was concluded to continue with the catamaran concept. Based on the analysis of the main function requirements, the preferred hull design for the fast ferry that will be used in this study is a symmetrical hull of catamaran made of aluminum, with two waterjet propulsion systems installed in each demihull. The hull shape in this study will be based on the Damen Fast Ferry 4212 hull form. The perspective view of the hull shown in Figure 7.

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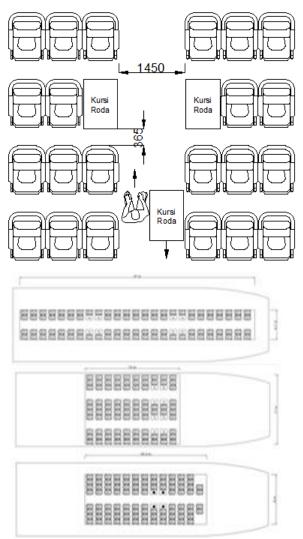


Figure 11. Loading condition C and D.

C. Estimasi Area yang Diperlukan di Dek Utama

1) Life Size Experiment

Assumptions are given that the height on the deck must be 2.4 meters to ensure that the volume is sufficient for human height. Basically, the area on the main deck requires additional space besides the main room itself. This includes fire extinguishers, navigation rooms, backup generators, and others. This equipment is not yet listed in the SBSD space area tab. As a measure of initial dimensions, the most appropriate reference that can be used is Damen Fast Ferry Series 4212. This ship was chosen because it has a deck area that is similar to the needs of fast ferry, both the main and upper decks. The initial room requirements for passengers are determined using Sintef Building [7] which is considered the main deck area on the fast ferry. The loading conditions experiment with chairs is used to determine the size of the area for each different space are presented in Figure 8 (a).

Using this seat can give a better indication of the actual space restrictions and better defining passenger comfort. The room which is arranged with 4 chairs on each side is the simplest design. Because fast ferry are designed to be able to transport passengers in a wheelchair, the distance between

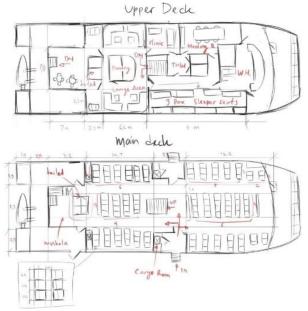


Figure 10. Sketch and and preliminary calculation of deck areas needed.

Table 8.					
The final main	dimension is the fa	st ferry			
Parameter	Variable	Score			
Length of overall	LOA	40.387	m		
Length of water line	LWL	39.997	m		
Breadth	В	11.02	m		
Breadth 1	B1	3	m		
Height	Н	4.43	m		
Draft	Т	15	m		
Displacement Full	Δ	213.3	Ton		
Block coefficient	CB	0.571			

seats in the center of the seat column will be adjusted to the size of the wheelchair. This will also provide good functionality because it makes it easy for wheelchairs to move across the room. The size of the wheelchair used is as shown Figure 8 (b), so this seat arrangement is illustrated in Figure 11 The loading conditions under test are presented in Table 7. Loading condition A and B can see at Figure 9.

The loading condition C includes 16 seats in 1 row and column with access in the middle and adds a wheelchair between them. The illustration can illustrate that one wheelchair placed between chairs does not cause problems in terms of space for access. There is space between the chair and the wheelchair for moving people so that the flow of passengers will not be hampered if there are wheelchairs and pedestrians that overtake. To facilitate evacuation in an emergency, wheelchairs will be placed in the blood closest to the gangway and the ship's entrance and exit.

Full loading conditions for 100 passengers including wheelchairs are tested to determine how practical the design mentioned above is. The loading conditions D include several variations for 100 seats including wheelchairs with access roads in the center. Limitation of size in the arrangement of this room is the length and width of the ship. Fast ferry has dimensions of 42.2 x 11.6 meters. In this study, 3 variations of room arrangement were made for 100 passengers. The first variation is to use a maximum limit of 42.2 meters in length,

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Table 9. Area and volume of load area					
Load	V	Veight	Area per unit		Unit
category	total p	er unit	•	•	volume
	10	kg	m2	m	m3
Crew	13	85	0.33	2.4	0.79
Passenger	100	85	0.33	2.4	0.79
Goods	100	20	0.07	2.4	0.17
Provision	100	5	0.12	2.4	0.29
Total	213	12105	56.29		135.10
Table 10.					
The area and volume of the passenger accommodation room area					
Name	total	area	High	Total Area	Volume
		m2	m	m2	m3
Passenger seat	s 100	1,212	2.4	121.2	290.88
& spaces					
Gangway	1		2.4	43.8	105.12
Sub-Total			m2 / pax	165	396
The are Name	a and volu total	Area	e crew's accom High	Total Area	Volume
		m2	m	m2	m3
Crew Room	5	9	2.4	45	108
Crew entertainment	1	9	2.4	9	21.6
Sub-Total			m2 / pax	54	129.6
Table 12. Area and volume of facility space					
Name	total	Area m2	High m	Total Area m2	Volume m3
Bathroom	8	1.6	2.4	12.8	30.72
Lounge Chair (set)	4	14.3	2.4	57.2	137.28
Standing lounge area	1	20	2.4	20	48
Pantry Lounge chairs	1	10.56	2.4	10.56	25,344
on the outside deck	20	2	2.4	40	96
Mosque	1	12	2.4	12	28.8
Clinic	1	7.5	2.4	7.5	18
Sub-Total	1	1.5	m2 / pax	160.06	384,144
Total + 10% margin				478.89	1149,302

the second is with a maximum width limit of 11.6 meters, and the third is less than 42.2 meters in length and 11.6 meters in width. These variations can be seen in Figure 11.

In this design, the main ship is expected to accommodate all passengers and facilities. However, not only the passenger room and passenger facilities will be located on the main deck. Various ship equipment that supports operations will also be located on the main deck such as generators, fire fighting equipment, and safety equipment. Thus, to accommodate all of it is expected that the entire main deck can be used so as to maximize the area that can be used to accommodate it all. Based on the 3 variations above, the first variation is eliminated because the room arrangement is inefficient. With this arrangement, it will take up a lot of space that should be used for another room. Furthermore, variations in room arrangement number 3 are eliminated because with the remaining space on the side will dispose of the area that was originally maximized to accommodate the

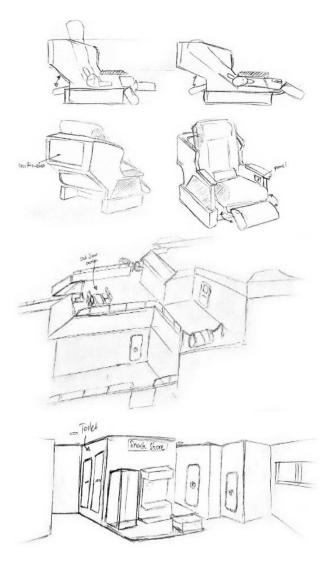


Figure 12. Sketch passenger seat balcony behind fast ferry and lounge.

equipment. So that spatial variation number 2 was chosen for further design in this study.

In variation 2 of spatial planning, several decisions were made about ship design. Seats will be placed up to the wall of the ship to ensure maximum use of the main deck area. The minimum deck area needed to accommodate all loads is based on calculations onTable 9-Table 12 is around 478.89 square meters. Based on the above considerations, a general plan sketch was made to accommodate all the needs on board for the accommodation space that can be seen at Figure 10.

2) Model Size Experiment

The purpose of this experiment is to determine the appropriate volume dimensions of the passenger space and how passenger placement must be arranged. Because there will be many possibilities for unlimited loading conditions, it is not possible to test them all. Therefore, the conditions that are considered the most relevant and most likely to occur are used as the focus. After that, the main dimensions of the ship will be used. As a first step, a sketch of the arrangement was made to ensure all the required volume, area and large objects would enter the ship. The most critical problem in this study is the capacity and ability of the ship to accommodate all *The 6th International Seminar on Science and Technology (ISST) 2020* July 25th, 2020, Institut Teknologi Sepuluh Nopember, Surabaya, Indonesia

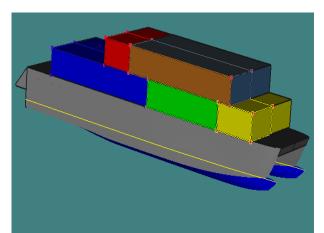


Figure 13. Sketch 3D volume for rooms on fast ferry.

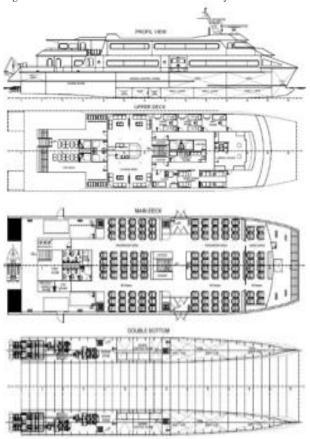


Figure 14. General Arrangement of fast ferry.

passengers with facilities that are very comfortable to rest during the trip. Other factors which are also important in providing passenger comfort are the availability of recreational facilities both on the balcony and in the lounge. An initial sketch of the balcony and lounge design is given at Figure 13. After determining the area and volume of each main ship space, a 3D sketch will be made to ensure that the entire main space can be accommodated properly on the hull as in Figure 12.

All volumes are defined using square shaped space. In the calculation, a small volume deviation in the SBSD template will occur like a passenger room access road that is not counted in the calculation. The minimum volume required to accommodate all loads based on rough calculations is around

1149,302 cubic meters with the distribution as in Figure 13.

The initial main dimensions are then continued to create a hull shape model in 3D modeling software. The main dimensions of fast ferry are based on the results of the area and volume calculations given to Table 8. The shape of the hull in this study will be based on the Damen Fast Ferry 4212 hull. It also includes the layout of the space inside the hull. The main dimensions of Damen Fast Ferry 4212 are then adjusted to be applied to fast ferry. Based on the initial calculation results used, the efficient length (LOA) and beam (B) for fast ferry are approximately 42.2 and 11.6 meters, respectively. While the height (H) and draft (T) are 3.8 and 1.5 meters. This initial dimension is then analyzed for ratio so that the ship has good hydrodynamic capabilities.

D. General Arrangement

In this section, will explain about General Arrangement of fast feery. General Arangement of fast ferry can be seen at Figure 14.

CONCLUSION

A a fast ferry design study has been carried out by taking periran locations in the West Papua Region where this region has the most dominant economic center in the tourism sector and mining companies scattered around the City of Sorong and in the Bintuni Bay area. For inter-regional transportation, the main transportation uses air and land vehicles. To go to other areas which are located quite far away, you have to use small planes and helicopters which are quite expensive. While for land routes, it will require a much longer time due to difficult terrain. To reduce costs and cut travel time, the idea emerged to transport passengers from Sorong City to other coastal locations by fast ferry. The advantages offered by the use of fast ferry compared to airplanes are lower costs with relatively the same or more payloads, and can reach directly to coastal residential areas only by approaching the waters of the area. In addition, the advantages offered by the use of fast ferry compared to land vehicles are faster times with relatively the same or more loads.

The fast ferry design study method in this study uses the System Based Ship Design (SBSD) method. This method uses a strategy to reduce the number of loops to find the best concept by giving greater emphasis to the analysis of functions which include being able to provide high-level passenger comfort, being able to carry at least 100 passengers, being able to reach a maximum speed of 40 knots, and being able to transport all types of pedestrians including wheelchair users. Based on this, a Damen Fast Ferry 4212 reference ship was chosen for its initial primary size.

The output of the main function requirements are the main dimensions determined by using the life size experiment and the test model experiment based on the required area and volume. Various alternatives continue to be evaluated against the relevant framework conditions. Fast ferry have the main dimensions of length of 40,387 m, breadth of 11.02 meters, and draft with 1.5 meters. It is propelled by water jet propulsion and aluminium material applied.

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